

**Enbridge Pipelines Inc.**  
200, 425 – 1<sup>st</sup> Street SW  
Calgary, Alberta  
T2P 3L8  
Canada  
www.enbridge.com

Shaun Serediak  
Petroleum Quality Specialist  
Phone (780) 420-8420  
Fax (780) 893-8301  
email: shaun.serediak@enbridge.com



Date: January 24, 2017

To: Mainline All, Athabasca, Hardisty, Southern Lights

**RE: Quality Specifications for Component Streams to the Condensate (CRW) Pool –  
New Specification Implementation**

The extended comment period for the proposed new MCR specification is now closed and no written comments have been received. As such, the finalization of the MCR specification in the Quality Specifications for Component Streams to the Condensate (CRW) Pool, will be implemented on March 1<sup>st</sup>, 2017 as per below:

Specification: Micro Carbon Residue (MCR)

Max Limit: 0.5wt%

Test Method: ASTM D4530

Test Frequency: All receipts of CRW component streams tested using weekly composite

Enforcement: Delayed shut-in

Specifications apply to all condensate feeders at Enbridge's custody transfer point to the blended CRW Pool. The current CRW specification package is available at:

[www.enbridge.com/~media/Enb/Documents/Shippers/QualityPoolingSpecificationPackage](http://www.enbridge.com/~media/Enb/Documents/Shippers/QualityPoolingSpecificationPackage)

This specification package will be updated to reflect the addition of MCR effective March 1<sup>st</sup>, 2017

If you have further questions regarding the new MCR specification, specification or limit, please email Nanette Yearley at [nanette.yearley@enbridge.com](mailto:nanette.yearley@enbridge.com) (780-420-8519) or Shaun Serediak at [shaun.serediak@enbridge.com](mailto:shaun.serediak@enbridge.com) (780-420-8420).

Sincerely,

A handwritten signature in black ink, appearing to read 'Shaun Serediak', written over a light blue horizontal line.

Shaun Serediak  
Specialist, Petroleum Quality

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## Condensate Blend (CRW) Pool Quality Specifications

Quality Specifications for Component Streams to the Condensate Blend (CRW) Pool						
Quality	Units	Min	Max	Referee Test Method	Test Frequency	Enbridge Response to Crude Not Meeting Quality
<b>Existing Specifications</b>						
Density (15C)	kg/m <sup>3</sup>	600	775	ASTMD4052	Frequency: AR <sup>2</sup>	Delayed shut-in <sup>5</sup>
Viscosity	cSt		2	ASTMD445	Frequency: R <sup>6</sup>	Delayed shut-in <sup>5</sup>
Olefins, total <sup>1</sup>	wt%		<1	H NMR	Frequency: R <sup>6</sup>	Immediate shut-in <sup>4</sup>
Vapour Pressure (DVPE)	kPa		103	ASTMD5191	Frequency: MR <sup>3</sup>	Monitoring Process <sup>8</sup>
BS&W	vol%		0.5	ASTMD4007	Frequency: AR <sup>2</sup>	Immediate shut-in <sup>4</sup>
Organic Chlorides <sup>1</sup>	wppm		<1	ASTMD4929	Frequency: R <sup>6</sup>	Immediate shut-in <sup>4</sup>
Sulphur, total	wt%		0.5	ASTMD5453	Frequency: AR <sup>2</sup>	Reclassification Process <sup>5</sup>
Aromatics, total (BTEX)	vol%	2		PONAOX(U)ASTM D6729	Frequency: R <sup>6</sup>	Reclassification Process <sup>5,9</sup>
Mercaptans, volatile (cumulative C1, C2, C3)	ppmw S		175	ASTMD5623	Frequency: R <sup>6</sup>	Reclassification Process <sup>5</sup>
H <sub>2</sub> S (in liquid phase)	wppm		20	ASTMD5623	Frequency: R <sup>6</sup>	Reclassification Process <sup>5</sup>
Benzene <sup>7</sup>	vol%		1.6	PONAOX(U)ASTM D6729	Frequency: R <sup>6</sup>	Delayed shut-in <sup>5</sup>
Mercury <sup>1</sup>	wppb		10	UOP 938 (CVAA)	Frequency: R <sup>6</sup>	Delayed shut-in <sup>5</sup>
Oxygenates	wppm		100	PONAOX(U) ASTM D6729	Frequency: R <sup>6</sup>	Delayed shut-in <sup>5</sup>
Filterable Solids	mg/L		200	ASTM D4807 with "Procedure C"	Frequency: R <sup>6</sup>	Reclassification Process <sup>5</sup>
Phosphorus, volatile	ppm		Per CAPP guidelines	ICP AES D86 (250 cut)	Frequency: R <sup>6</sup>	CAPP Guidance. Refer to AEB Directive 058. Violating test results communicated to the AEB

### Notes

- For these properties, blending should not occur.
- AR: All Receipts of CRW component streams tested using weekly composite.
- MR: Monthly Random testing of CRW component streams.
- Immediate shut-in upon identifying violation. Request third party Certificate of Analysis prior to subsequent receipt.
- Upon violation, notification to applicable party, increase monitoring. Consequence based on outcome of increased monitoring.
- R: Random composite testing per CRW component stream. 2015 – Twice per year; 2016 onwards – Annually.
- Benzene level of the CRW pool to be monitored and if a test result of 1.25 vol% is received the Enbridge CRW Committee will reconvene to discuss appropriateness of benzene spec on CRW component streams.
- Monitoring and reporting only.
- For BTEX values < 2.0 vol%, a component stream condensate can still be accepted through completion of a Wiehe compatibility analysis.